

Real-Time Systems

Lecture 9: DC Implementables II

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Dr. Bernd Westphal

Albert-Ludwigs-Universität Freiburg, Germany

Content

- **Correctness Proof**
for the Gas Burner Implementables

- Now where's the implementation?
- **Programmable Logic Controllers (PLC)**
 - How do they **look like**?
 - What's **special** about them?
 - The **read/compute/write** cycle of PLC

- **Example:** Stutter Filter
 - **Structured Text** example
 - Other IEC 61131-3 programming languages

- **PLC Automata**
 - **Example:** Stutter Filter
 - **PLCA Semantics** by example
 - **Cycle time**

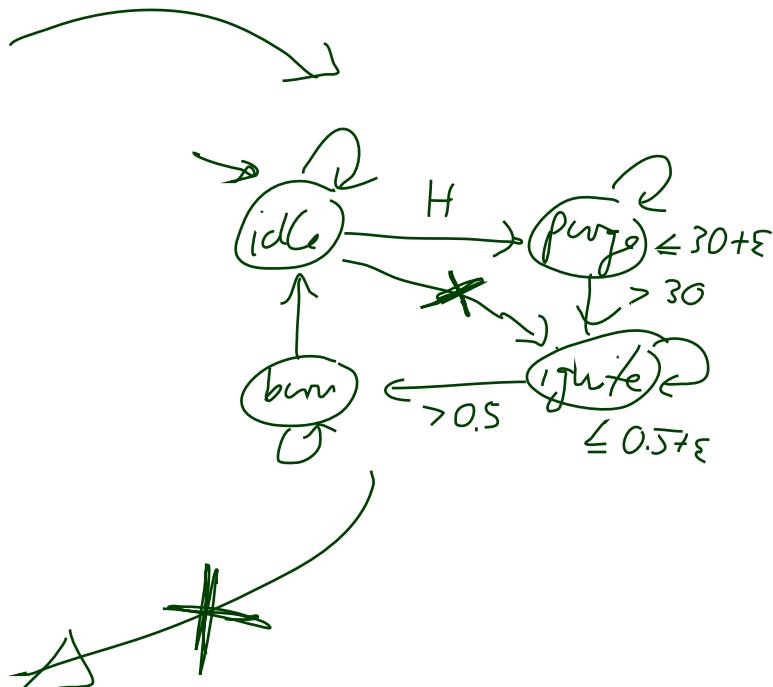
Recall: Specification of a Gas Burner Controller

Gas Burner Controller: The Complete Specification

$C: \{\text{idle}, \text{purge}, \text{ignite}, \text{burn}\}$

Controller: (local)

$\top \vee [\text{idle}] ; \text{true}$,	(Init-1)
$[\text{idle}] \rightarrow [\text{idle} \vee \text{purge}]$	(Seq-1)
$[\text{purge}] \rightarrow [\text{purge} \vee \text{ignite}]$	(Seq-2)
$[\text{ignite}] \rightarrow [\text{ignite} \vee \text{burn}]$	(Seq-3)
$[\text{burn}] \rightarrow [\text{burn} \vee \text{idle}]$	(Seq-4)
$[\text{purge}] \xrightarrow{30+\varepsilon} [\neg \text{purge}]$	(Prog-1)
$[\text{ignite}] \xrightarrow{0.5+\varepsilon} [\neg \text{ignite}]$	(Prog-2)
$[\neg \text{purge}] ; [\text{purge}] \xrightarrow{\leq 30} [\text{purge}]$	(Stab-2)
$[\neg \text{ignite}] ; [\text{ignite}] \xrightarrow{\leq 0.5} [\text{ignite}]$	(Stab-3)
$[\text{idle} \wedge H] \xrightarrow{\varepsilon} [\neg \text{idle}]$	(Syn-1)
$[\text{burn} \wedge (\neg H \vee \neg F)] \xrightarrow{\varepsilon} [\neg \text{burn}]$	(Syn-2)
$[\neg \text{idle}] ; [\text{idle} \wedge \neg H] \rightarrow [\text{idle}]$	(Stab-1)
$[\text{idle} \wedge \neg H] \rightarrow_0 [\text{idle}]$	(Stab-1-init)
$[\neg \text{burn}] ; [\text{burn} \wedge H \wedge F] \rightarrow [\text{burn}]$	(Stab-4)



Gas Burner Controller: The Complete Specification

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$[\neg\text{burn}] ; [\text{burn} \wedge H \wedge F] \rightarrow [\text{burn}]$	(Stab-4)

Gas Valve: (output)

$\top \vee [\neg G] ; \text{true}$	(Init-4)
$[G \wedge (\text{idle} \vee \text{purge})] \xrightarrow{\varepsilon} [\neg G]$	(Syn-3)
$[\neg G \wedge (\text{ignite} \vee \text{burn})] \xrightarrow{\varepsilon} [G]$	(Syn-4)
$[G] ; [\neg G \wedge (\text{idle} \vee \text{purge})] \rightarrow [\neg G]$	(Stab-6)
$[\neg G \wedge (\text{idle} \vee \text{purge})] \rightarrow_0 [\neg G]$	(Stab-6-init)
$[\neg G] ; [G \wedge (\text{ignite} \vee \text{burn})] \rightarrow [G]$	(Stab-7)

Heating Request: (input)

$$\top \vee [\neg H] ; \text{true}, \quad (\text{Init-2})$$

Flame: (input)

$\top \vee [\neg F] ; \text{true},$	(Init-3)
$[F] ; [\neg F \wedge \neg \text{ignite}] \rightarrow [\neg F]$	(Stab-5)
$[\neg F \wedge \neg \text{ignite}] \rightarrow_0 [\neg F]$	(Stab-5-init)

Implementable Gas Burner Controller: Correctness Proof

Gas Burner Controller Correctness Proof

Set $\text{GB-Ctrl} := \text{Init-1} \wedge \dots \wedge \text{Stab-7} \wedge \varepsilon > 0$.

In the following, we show

$$\models \text{GB-Ctrl} \wedge A(\varepsilon) \implies \text{Req-1}.$$

where $A(\varepsilon)$ constrains the **reaction time** of computers executing the control program.

Read: if a program behaving like ‘**GB-Ctrl**’ is executed on a computer with reaction time ε such that $A(\varepsilon)$ holds, then ‘**Req**’ is **satisfied** in the system.

Recall:

$$\text{Req} : \iff \square(\ell \geq 60 \implies 20 \cdot \int L \leq \ell)$$

and (cf. [Olderog and Dierks \(2008\)](#))

$$\models \text{Req-1} \implies \text{Req}$$

for the **simplified** requirement

$$\text{Req-1} := \square(\ell \leq 30 \implies \int L \leq 1).$$

Lemma 3.15

$$\models \text{GB-Ctrl} \implies \square \left(\begin{array}{l} (\lceil \text{idle} \rceil \implies \int G \leq \varepsilon) \\ \wedge (\lceil \text{purge} \rceil \implies \int G \leq \varepsilon) \\ \wedge (\lceil \text{ignite} \rceil \implies \ell \leq 0.5 + \varepsilon) \\ \wedge (\lceil \text{burn} \rceil \implies \int \neg F \leq 2\varepsilon) \end{array} \right)$$

Proof: Let \mathcal{I} be an interpretation, \mathcal{V} a valuation, and $[c, d]$ an interval with $\mathcal{I}, \mathcal{V}, [c, d] \models \text{GB-Ctrl}$.

Let $[b, e] \subseteq [c, d]$.

- **Case 1:** $\mathcal{I}, \mathcal{V}, [b, e] \models \lceil \text{idle} \rceil$

From

$$\lceil G \wedge (\text{idle} \vee \text{purge}) \rceil \xrightarrow{\varepsilon} \lceil \neg G \rceil \quad (\text{Syn-3})$$

$$\lceil G \rceil ; \lceil \neg G \wedge (\text{idle} \vee \text{purge}) \rceil \longrightarrow \lceil \neg G \rceil \quad (\text{Stab-6})$$

we can conclude

$$\mathcal{I}, \mathcal{V}, [b, e] \models \square(\lceil G \rceil \implies \ell \leq \varepsilon) \wedge \neg \diamond(\lceil G \rceil ; \lceil \neg G \rceil ; \lceil G \rceil)$$

Thus $\mathcal{I}, \mathcal{V}, [b, e] \models \int G \leq \varepsilon$.

by (Syn-3), the valve is closed within ε time units when in 'idle'

by (Stab-6), the valve doesn't open again when in 'idle'

- **Case 2:** $\mathcal{I}, \mathcal{V}, [b, e] \models \lceil \text{purge} \rceil$ Analogously to case 1.

Lemma 3.15 Cont'd

$$\text{GB-Ctrl} \implies \square \left(\begin{array}{l} ([\text{idle}] \implies \int G \leq \varepsilon) \\ \wedge ([\text{purge}] \implies \int G \leq \varepsilon) \\ \wedge ([\text{ignite}] \implies \ell \leq 0.5 + \varepsilon) \\ \wedge ([\text{burn}] \implies \int \neg F \leq 2\varepsilon) \end{array} \right)$$

- **Case 3:** $\mathcal{I}, \mathcal{V}, [b, e] \models [\text{ignite}]$

From

$$[\text{ignite}] \xrightarrow{0.5+\varepsilon} [\neg \text{ignite}] \quad (\text{Prog-2})$$

we can directly conclude $\mathcal{I}, \mathcal{V}, [b, e] \models \ell \leq 0.5 + \varepsilon$.

- **Case 4:** $\mathcal{I}, \mathcal{V}, [b, e] \models [\text{burn}]$

From

$$\begin{aligned} & \square \vee [\neg F] \vee [F] \\ & \vee [F]; [\neg F] \vee [\neg F]; [F] \\ & \vee [\neg F]; [F]; [\neg F] \end{aligned}$$

$$[\text{burn} \wedge (\neg H \vee \neg F)] \xrightarrow{\varepsilon} [\neg \text{burn}]$$

$$[F]; [\neg F \wedge \neg \text{ignite}] \rightarrow [\neg F]$$

(Syn-2)

(Stab-5)

we can conclude

$$\mathcal{I}, \mathcal{V}, [b, e] \models \square \underbrace{([\neg F] \implies \ell \leq \varepsilon)}_{\text{by (Syn-2)}} \wedge \underbrace{\neg \diamond ([F]; [\neg F]; [F])}_{\text{by (Stab-5)}}$$

Thus $\mathcal{I}, \mathcal{V}, [b, e] \models \int \neg F \leq 2\varepsilon$.

Lemma 3.16

$$\models \exists \varepsilon \bullet \text{GB-Ctrl} \implies \underbrace{\square(\ell \leq 30 \implies \int L \leq 1)}_{\text{Req-1}}$$

Proof: Let \mathcal{I} , \mathcal{V} , and $[b, e]$ such that $\mathcal{I}, \mathcal{V}, [b, e] \models \text{GB-Ctrl} \wedge \ell \leq 30$.

Distinguish 5 cases:

- (i) $\mathcal{I}, \mathcal{V}, [b, e] \models \sqcap$ ✓
- (ii) $\mathcal{I}, \mathcal{V}, [b, e] \models (\lceil \text{idle} \rceil ; \text{true} \wedge \ell \leq 30)$
- (iii) $\mathcal{I}, \mathcal{V}, [b, e] \models (\lceil \text{purge} \rceil ; \text{true} \wedge \ell \leq 30)$
- (iv) $\mathcal{I}, \mathcal{V}, [b, e] \models (\lceil \text{ignite} \rceil ; \text{true} \wedge \ell \leq 30)$
- (v) $\mathcal{I}, \mathcal{V}, [b, e] \models (\lceil \text{burn} \rceil ; \text{true} \wedge \ell \leq 30)$

Lemma 3.16 Cont'd

- **Case (i):** $\mathcal{I}, \mathcal{V}, [b, e] \models \top$

$$3.15: \text{GB-Ctrl} \implies \square \left(\begin{array}{l} ([\text{idle}] \implies \int G \leq \varepsilon) \\ \wedge ([\text{purge}] \implies \int G \leq \varepsilon) \\ \wedge ([\text{ignite}] \implies \ell \leq 0.5 + \varepsilon) \\ \wedge ([\text{burn}] \implies \int \neg F \leq 2\varepsilon) \end{array} \right)$$

- **Case (ii):** $\mathcal{I}, \mathcal{V}, [b, e] \models [\text{idle}] ; \text{true} \wedge \ell \leq 30$

From

$$[\text{idle}] \longrightarrow [\text{idle} \vee \text{purge}] \quad (\text{Seq-1})$$

$$[\neg \text{purge}] ; [\text{purge}] \xrightarrow{\leq 30} [\text{purge}] \quad (\text{Stab-2})$$

we can conclude

$$\mathcal{I}, \mathcal{V}, [b, e] \models [\text{idle}] \vee [\text{idle}] ; [\text{purge}]$$

By 3.15,

$$\mathcal{I}, \mathcal{V}, [b, e] \models \left(\int L \leq \varepsilon \right) \vee \left(\int L \leq \varepsilon ; \int L \leq \varepsilon \right)$$

hence

$$\mathcal{I}, \mathcal{V}, [b, e] \models \int L \leq 2\varepsilon$$

Thus $\boxed{\varepsilon \leq 0.5}$ is sufficient for Req-1 ($\int L \leq 1$) **in this case.**

Lemma 3.16 Cont'd

$$3.15: \text{GB-Ctrl} \implies \square \left(\begin{array}{l} (\lceil \text{idle} \rceil \implies \int G \leq \varepsilon) \\ \wedge (\lceil \text{purge} \rceil \implies \int G \leq \varepsilon) \\ \wedge (\lceil \text{ignite} \rceil \implies \ell \leq 0.5 + \varepsilon) \\ \wedge (\lceil \text{burn} \rceil \implies \int \neg F \leq 2\varepsilon) \end{array} \right)$$

- **Case (iii):** $\mathcal{I}, \mathcal{V}, [b, e] \models \lceil \text{burn} \rceil ; \text{true} \wedge \ell \leq 30$

From

$$\lceil \text{burn} \rceil \longrightarrow \lceil \text{burn} \vee \text{idle} \rceil \quad (\text{Seq-4})$$

we can conclude

$$\mathcal{I}, \mathcal{V}, [b, e] \models (\lceil \text{burn} \rceil \vee \lceil \text{burn} \rceil ; \underbrace{\lceil \text{idle} \rceil ; \text{true}}_{\text{Case (ii)}}) \wedge \ell \leq 30.$$

By 3.15 and Case (ii),

$$\mathcal{I}, \mathcal{V}, [b, e] \models (\int L \leq 2\varepsilon) \vee (\lceil \text{burn} \rceil ; \int L \leq 2\varepsilon) \wedge \ell \leq 30.$$

hence

$$\mathcal{I}, \mathcal{V}, [b, e] \models \int L \leq 4\varepsilon.$$

Thus $\boxed{\varepsilon \leq 0.25}$ is sufficient for Req-1 ($\int L \leq 1$) **in this case.**

Lemma 3.16 Cont'd

$$3.15: \text{GB-Ctrl} \implies \square \left(\begin{array}{l} ([\text{idle}] \implies \int G \leq \varepsilon) \\ \wedge ([\text{purge}] \implies \int G \leq \varepsilon) \\ \wedge ([\text{ignite}] \implies \ell \leq 0.5 + \varepsilon) \\ \wedge ([\text{burn}] \implies \int \neg F \leq 2\varepsilon) \end{array} \right)$$

- **Case (iv):** $\mathcal{I}, \mathcal{V}, [b, e] \models [\text{ignite}] ; \text{true} \wedge \ell \leq 30$

From

$$[\text{ignite}] \longrightarrow [\text{ignite} \vee \text{burn}] \quad (\text{Seq-3})$$

we can conclude

$$\mathcal{I}, \mathcal{V}, [b, e] \models ([\text{ignite}] \vee [\text{ignite}] ; \underbrace{[\text{burn}] ; \text{true}}_{\text{Case (iii)}}) \wedge \ell \leq 30.$$

By 3.15 and Case (iii),

$$\mathcal{I}, \mathcal{V}, [b, e] \models \left(\int L \leq 0.5 + \varepsilon \right) \vee \left(\int L \leq 0.5 + \varepsilon \right); \left(\int L \leq 4\varepsilon \right) \wedge \ell \leq 30$$

hence

$$\mathcal{I}, \mathcal{V}, [b, e] \models \int L \leq 0.5 + 5\varepsilon.$$

Thus $\boxed{\varepsilon \leq 0.1}$ is sufficient for Req-1 ($\int L \leq 1$) **in this case.**

Lemma 3.16 Cont'd

$$3.15: \text{GB-Ctrl} \implies \square \left(\begin{array}{l} (\lceil \text{idle} \rceil \implies \int G \leq \varepsilon) \\ \wedge (\lceil \text{purge} \rceil \implies \int G \leq \varepsilon) \\ \wedge (\lceil \text{ignite} \rceil \implies \ell \leq 0.5 + \varepsilon) \\ \wedge (\lceil \text{burn} \rceil \implies \int \neg F \leq 2\varepsilon) \end{array} \right)$$

- **Case (v):** $\mathcal{I}, \mathcal{V}, [b, e] \models \lceil \text{purge} \rceil ; \text{true} \wedge \ell \leq 30$

From

$$\lceil \text{purge} \rceil \longrightarrow \lceil \text{purge} \vee \text{ignite} \rceil \quad (\text{Seq-2})$$

and 3.15 and Case (iv) we can conclude

$$\mathcal{I}, \mathcal{V}, [b, e] \models \int L \leq 0.5 + 6\varepsilon.$$

Thus $\boxed{\varepsilon \leq \frac{1}{12}}$ is sufficient for Req-1 ($\int L \leq 1$) in this case. □

Lemma 3.16.

$$\models \exists \varepsilon \bullet \text{GB-Ctrl} \implies \underbrace{\square(\ell \leq 30 \implies \int L \leq 1)}_{\text{Req-1}}$$

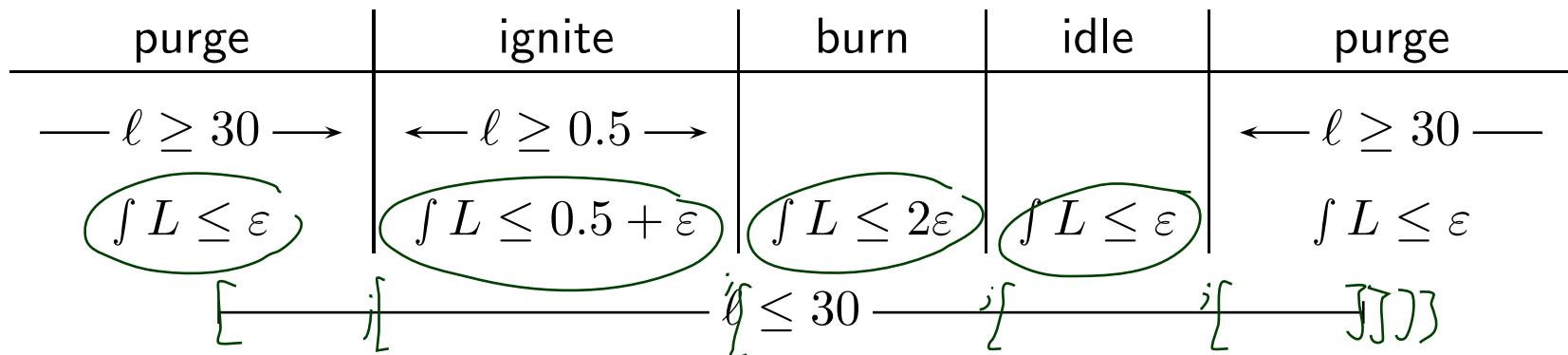
Correctness Result

Theorem 3.17.

$$\models \left(\text{GB-Ctrl} \wedge \varepsilon \leq \frac{1}{12} \right) \implies \text{Req}$$

Recall:

- Req-1 = $\square(\ell \leq 30 \implies \int L \leq 1)$ implies Req.
- 3.15: $\lceil \text{purge} \rceil \implies \int L \leq \varepsilon$, $\lceil \text{ignite} \rceil \implies \int L \leq 0.5 + \varepsilon$, $\lceil \text{burn} \rceil \implies \int L \leq 2\varepsilon$, $\lceil \text{idle} \rceil \implies \int L \leq \varepsilon$.



- Thus $\int L \leq 0.5 + 6\varepsilon$, so a sufficient reaction time constraint is $A(\varepsilon) := \varepsilon \leq \frac{1}{12}$.

Discussion

- We used only

‘Seq-1’, ‘Seq-2’, ‘Seq-3’, ‘Seq-4’,
‘Prog-2’, ‘Syn-2’, ‘Syn-3’,
‘Stab-2’, ‘Stab-5’, ‘Stab-6’.

What about

$$\text{Prog-1} = [\text{purge}] \xrightarrow{30+\varepsilon} [\neg\text{purge}]$$

for instance?

Gas Burner Controller: The Complete Specification			
Controller: (local)		Gas Valve: (output)	
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$[\text{idle}] \longrightarrow [\text{idle} \vee \text{purge}]$	(Seq-1)	$[\text{G} \wedge (\text{idle} \vee \text{purge})] \xrightarrow{\varepsilon} [\neg G]$	(Syn-3)
$[\text{purge}] \longrightarrow [\text{purge} \vee \text{ignite}]$	(Seq-2)	$[\neg G \wedge (\text{ignite} \vee \text{burn})] \xrightarrow{\varepsilon} [G]$	(Syn-4)
$[\text{ignite}] \longrightarrow [\text{ignite} \vee \text{burn}]$	(Seq-3)	$[G] ; [\neg G \wedge (\text{idle} \vee \text{purge})] \longrightarrow [\neg G]$	(Stab-6)
$[\text{burn}] \longrightarrow [\text{burn} \vee \text{idle}]$	(Seq-4)	$[\neg G \wedge (\text{idle} \vee \text{purge})] \longrightarrow_0 [\neg G]$	(Stab-6-init)
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		Heating Request: (input)	
		$[\] \vee [\neg H] ; \text{true},$	(Init-2)
		Flame: (input)	
		$[\] \vee [\neg F] ; \text{true},$	(Init-3)
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		$[\neg F \wedge \neg\text{ignite}] \longrightarrow_0 [\neg F]$	(Stab-5-init)

Discussion

- We used only

‘Seq-1’, ‘Seq-2’, ‘Seq-3’, ‘Seq-4’,
‘Prog-2’, ‘Syn-2’, ‘Syn-3’,
‘Stab-2’, ‘Stab-5’, ‘Stab-6’.

What about

$$\text{Prog-1} = [\text{purge}] \xrightarrow{30+\varepsilon} [\neg\text{purge}]$$

for instance?

We only proved the **safety** property on leakage,
we did not consider the (not formalised) **liveness** requirement:
the controller **should do something** finally,
e.g. heating requests should be served finally by trying an ignition.

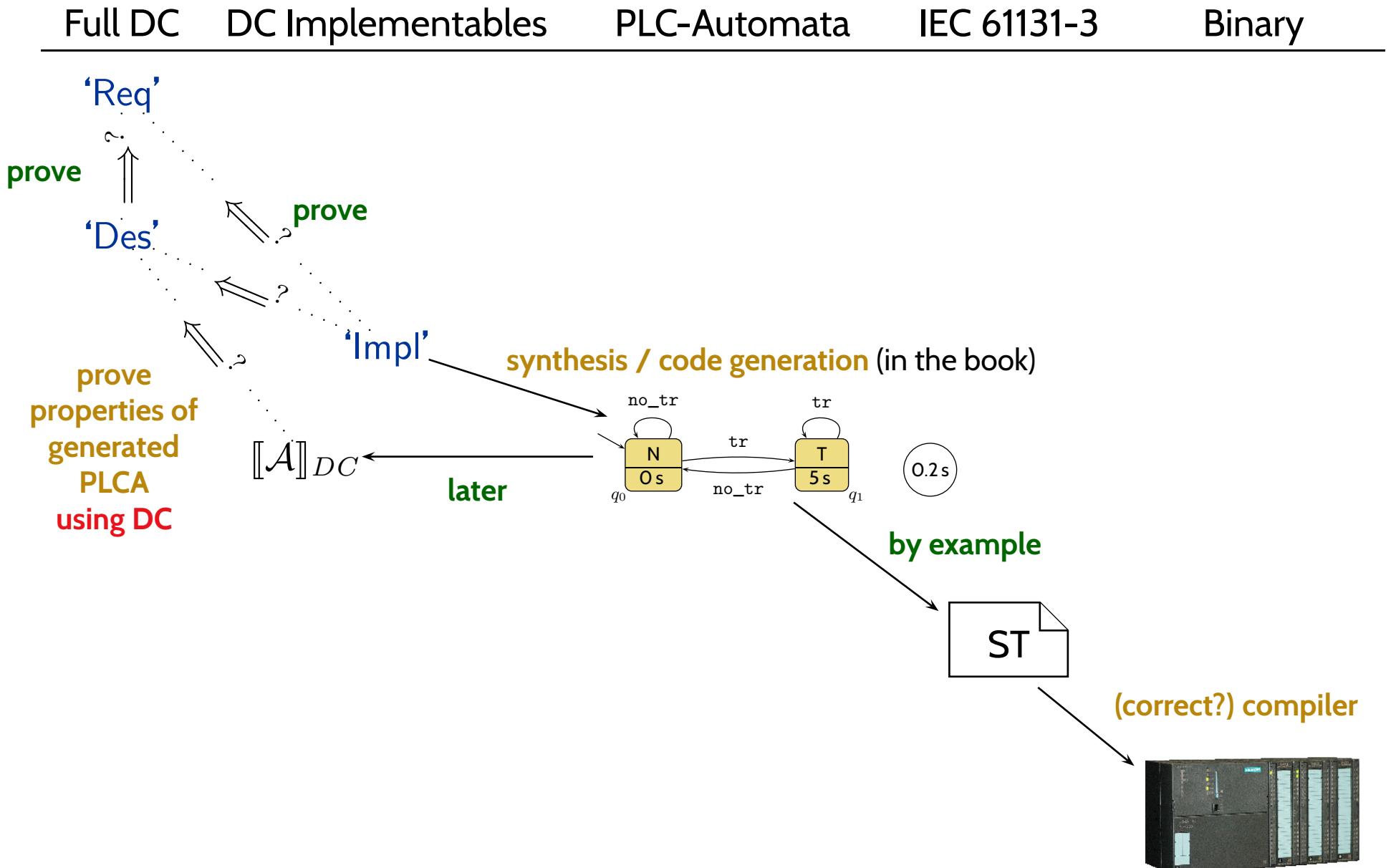
Content

- **Correctness Proof**
for the Gas Burner Implementables

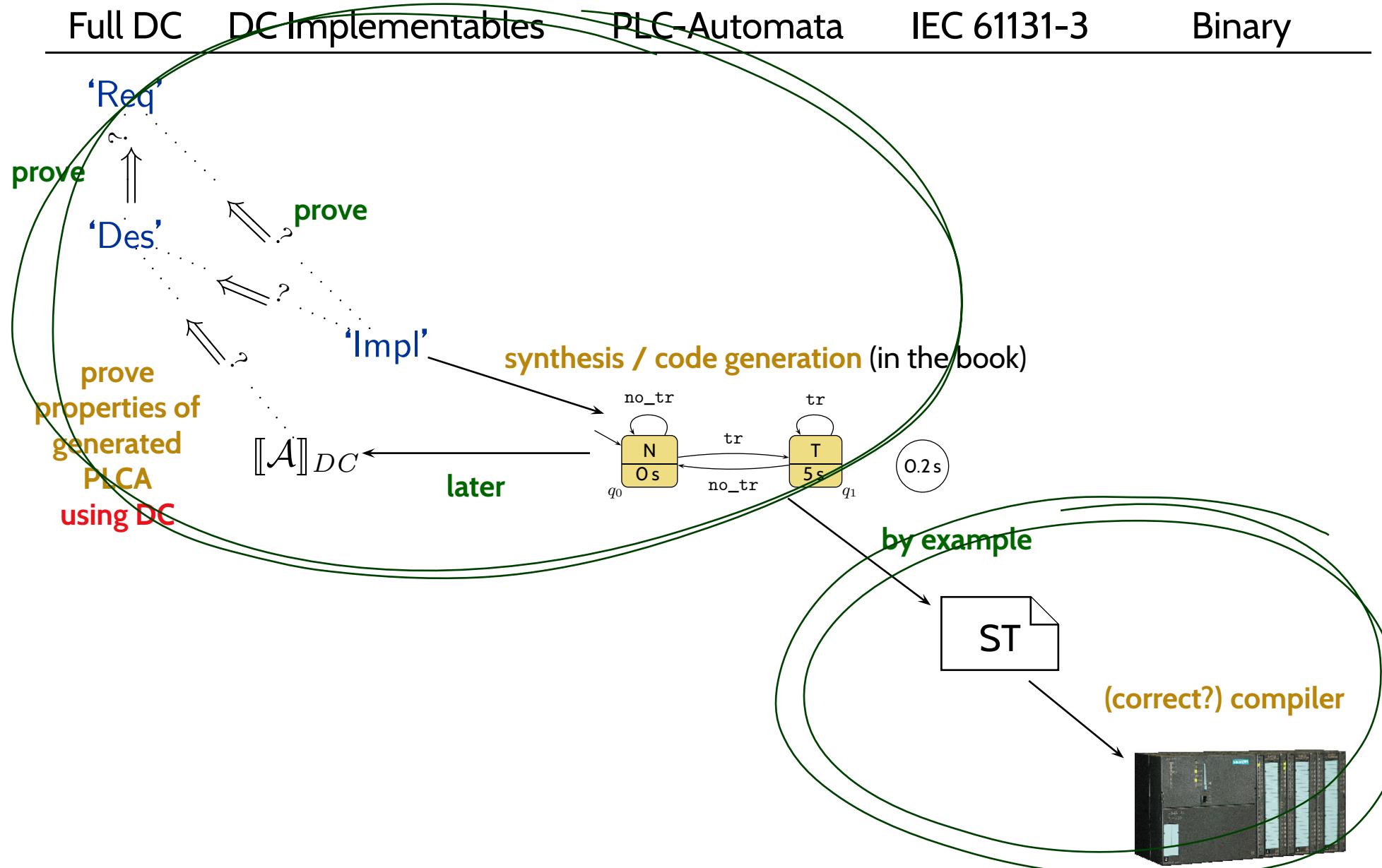
- Now where's the implementation?
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 - How do they **look like**?
 - What's **special** about them?
 - The **read/compute/write** cycle of PLC
- **Example:** Stutter Filter
 - **Structured Text** example
 - Other IEC 61131-3 programming languages
- **PLC Automata**
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 - **PLCA Semantics** by example
 - **Cycle time**

Now Where's the Implementation?

The Plan



The Plan



Content

- **Correctness Proof**
for the Gas Burner Implementables

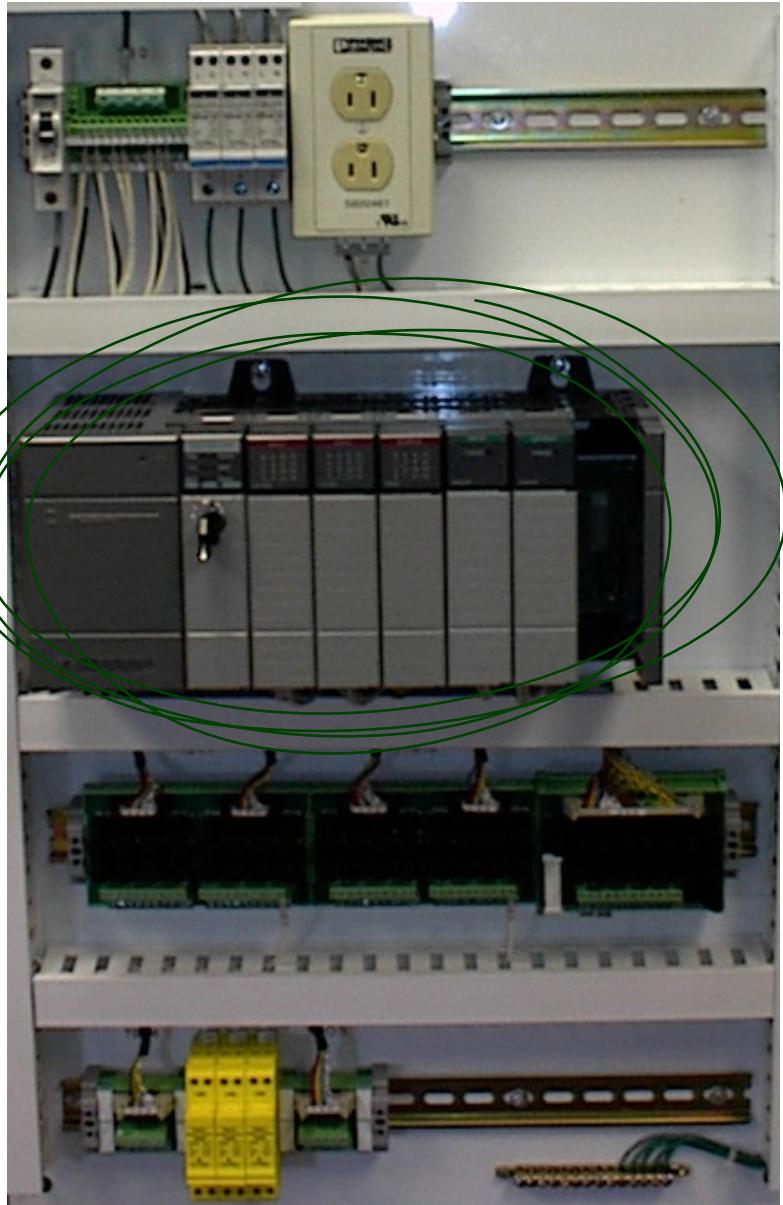
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What is a PLC?

How do PLC look like?



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What's special about PLC?



- microprocessor,
memory, **timers**
- digital (or analog) I/O ports
- possibly RS 232,
fieldbuses, networking
- robust hardware
- reprogrammable
- **standardised programming
model (IEC 61131-3)**

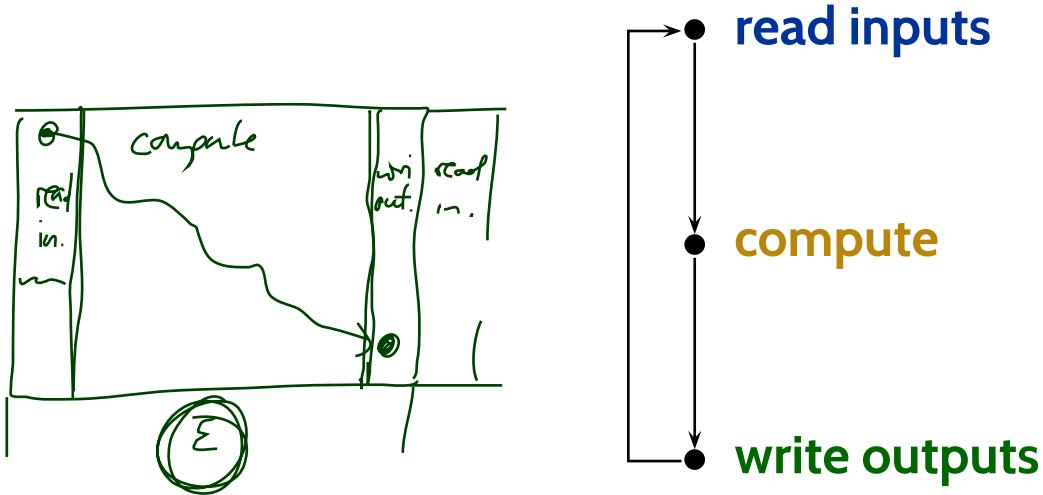
Where are PLC employed?



- mostly **process automatisation**
 - production lines
 - packaging lines
 - chemical plants
 - power plants
 - electric motors, pneumatic or hydraulic cylinders
 - ...
- not so much: **product automatisation**, there
 - tailored or OTS controller boards
 - embedded controllers
 - ...

How are PLC programmed?

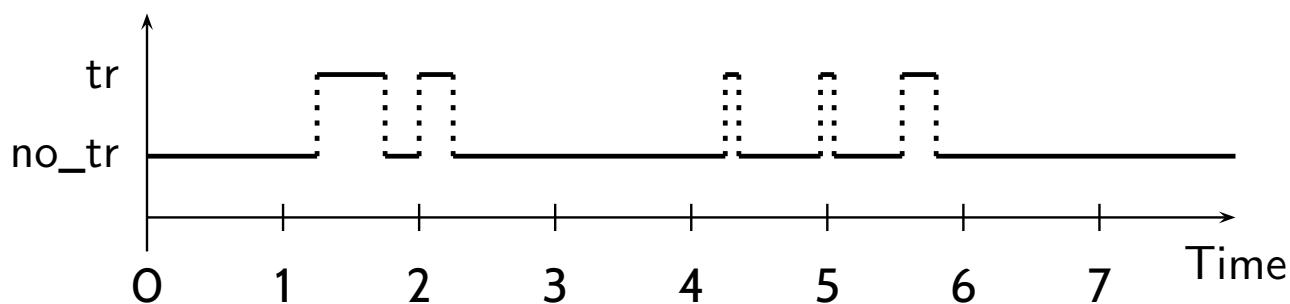
- PLC have in common that they operate in a cyclic manner:



- Cyclic operation is repeated until external interruption (such as shutdown or reset).
- Cycle time: typically a few milliseconds ([Lukoschus, 2004](#)).
- Programming for PLC means providing the “**compute**” part.
- Input/output values are available via designated local variables.

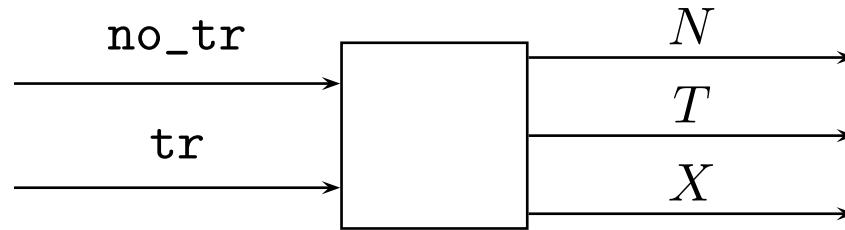
How are PLC programmed, practically?

- **Example:** reliable, stutter-free train sensor.
 - Assume a track-side sensor which outputs:
 - no_tr – iff “no passing train”
 - tr – iff “a train is passing”
 - Assume that a change from “no_tr” to “tr” signals arrival of a train. (No spurious sensor values.)
 - **Problem:** the sensor may **stutter**, i.e. oscillate between “no_tr” and “tr” multiple times.

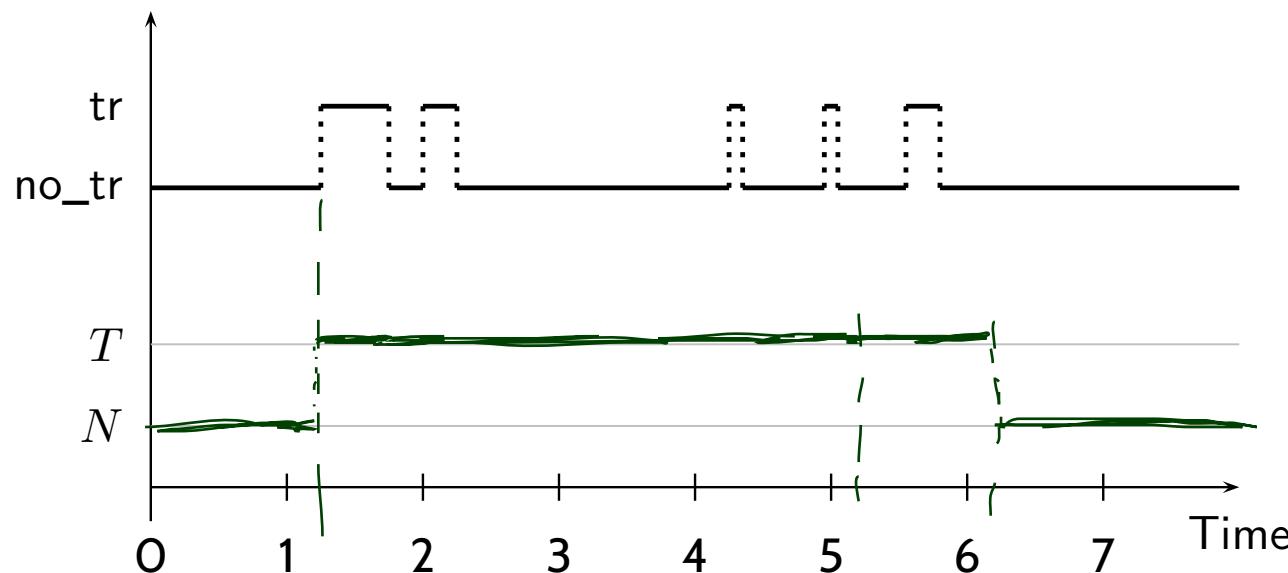


Example: Stutter Filter

- **Idea:** a stutter **filter** with outputs N and T , for “no train” and “train passing” (and possibly X , for error).

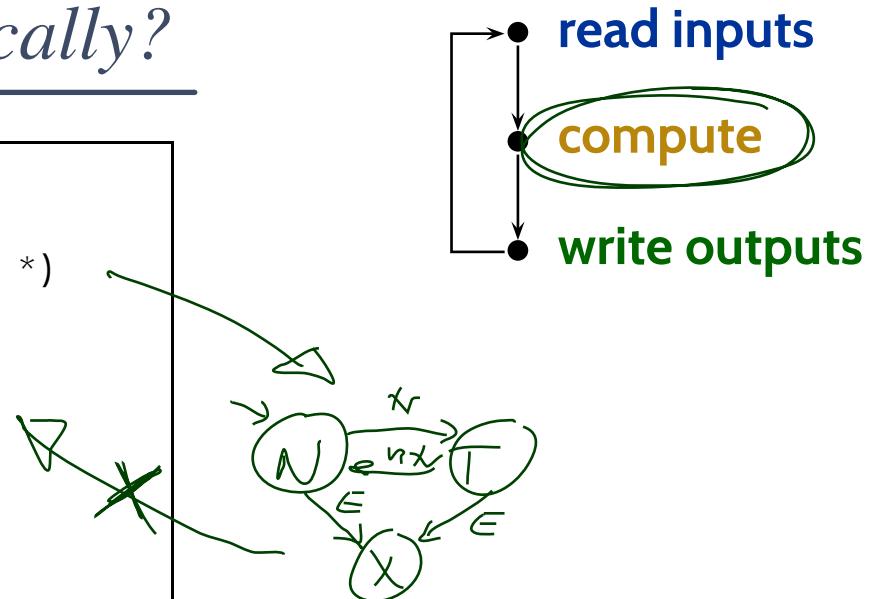


After arrival of a train, it should ignore “no_tr” for 5 seconds.



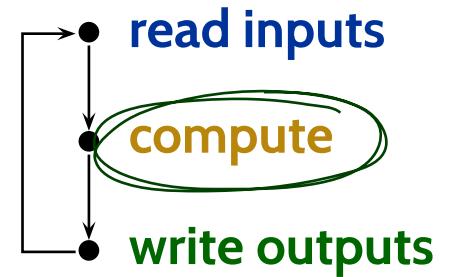
How are PLC programmed, practically?

```
1 PROGRAM PLC_PRG_FILTER
2 VAR
3     state : INT := 0; (* 0:=N, 1:=T, 2:=X *)
4     tmr    : TP;
5 ENDVAR
6
7 IF state = 0 THEN
8     %output := N;
9     IF %input = tr THEN
10        state := 1;
11        %output := T;
12    ELSIF %input = Error THEN
13        state := 2;
14        %output := X;
15    ENDIF
16 ELSIF state = 1 THEN
17
18     tmr( IN := TRUE, PT := t#5.0s );
19     IF (%input = no_tr AND NOT tmr.Q) THEN
20         state := 0;
21         %output := N;
22         tmr( IN := FALSE, PT := t#0.0s );
23     ELSIF %input = Error THEN
24         state := 2;
25         %output := X;
26         tmr( IN := FALSE, PT := t#0.0s );
27     ENDIF
28 ENDIF
```



How are PLC programmed, practically?

```
1 PROGRAM PLC_PRG_FILTER
2 VAR
3     state : INT := 0; (* 0:=N, 1:=T, 2:=X *)
4     tmr    : TP;
5 ENDVAR
6
7 IF state = 0 THEN
8     %output := N;
9     IF %input = tr THEN
10        state := 1;
11        %output := T;
12    ELSIF %input = Error THEN
13        state := 2;
14        %output := X;
15    ENDIF
16 ELSIF state = 1 THEN
17     tmr( IN := TRUE, PT := t#5.0s );
18     IF (%input = no_tr AND NOT tmr.Q) THEN
19         state := 0;
20         %output := N;
21         tmr( IN := FALSE, PT := t#0.0s );
22     ELSIF %input = Error THEN
23         state := 2;
24         %output := X;
25         tmr( IN := FALSE, PT := t#0.0s );
26     ENDIF
27 ENDIF
28 ENDIF
```



declare timer tmr

duration

intuitive semantics:

- do the assignment
- if assignment changed *IN* from FALSE to TRUE ("rising edge on *IN*") then set *tmr* to given duration (initially, *IN* is FALSE)

TRUE: iff *tmr* is still running (here: if 5 s not yet elapsed)

Alternative Programming Languages by IEC 61131-3

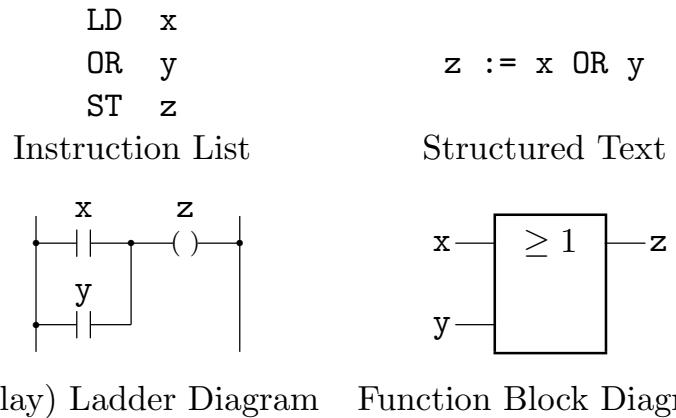


Figure 2.2: Implementations of the operation “ x becomes $y \vee z$ ”

Lukoschus (2004)

Tied together by

- Sequential Function Charts (SFC)

Unfortunate: deviations
in semantics... Bauer (2003)

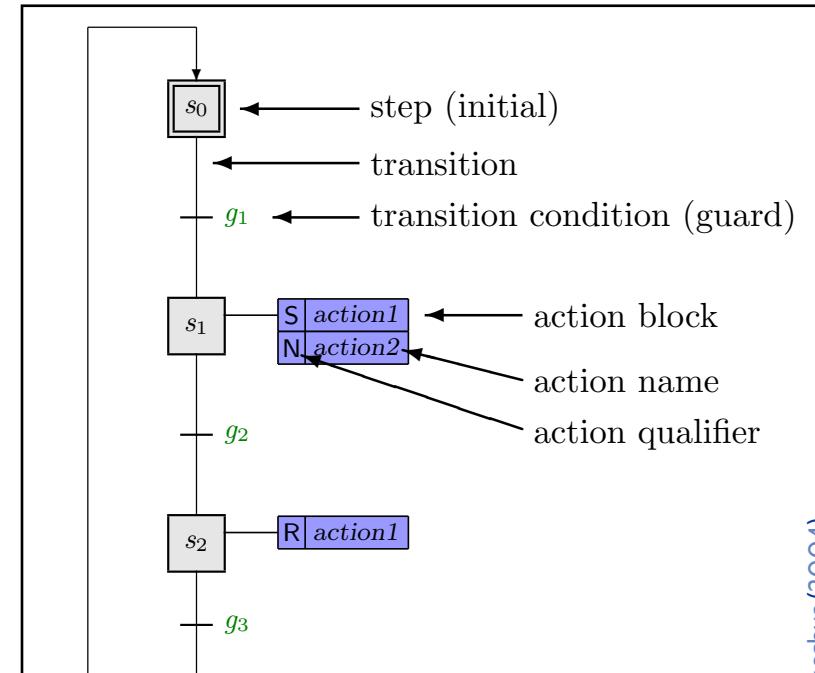


Figure 2.3: Elements of sequential function charts

Lukoschus (2004)

Content

- **Correctness Proof**
for the Gas Burner Implementables

- Now where's the implementation?
- **Programmable Logic Controllers (PLC)**
 - How do they **look like**?
 - What's **special** about them?
 - The **read/compute/write** cycle of PLC

- **Example:** Stutter Filter
 - **Structured Text** example
 - Other IEC 61131-3 programming languages

- **PLC Automata**
 - **Example:** Stutter Filter
 - **PLCA Semantics** by example
 - **Cycle time**

Tell Them What You've Told Them...

- We can **prove** the Gas Burner implementables **correct** by carefully considering its phases.
- A **crucial aspect** is **reaction time**:
 - Controller programs executed on some hardware platform do not react in **0-time**,
 - some platforms may be **too slow** to satisfy requirements.
- **Programmable Logic Controllers (PLC)** are epitomic for real-time controller platforms:
 - have a **real-time clock** device,
 - can **read inputs** and **write outputs**,
 - can manage **local state**.
- **PLC programs**
 - are executed in **read/compute/write** cycles,
 - have a **cycle-time** (possibly a watchdog).
- **PLC Automata** are a more abstract (than IEC 61131-3) way of describing and studying PLC programs.

References

References

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- Lukoschus, B. (2004). *Compositional Verification of Industrial Control Systems*. PhD thesis, Christian-Albrechts-Universität zu Kiel.
- Olderog, E.-R. and Dierks, H. (2008). *Real-Time Systems - Formal Specification and Automatic Verification*. Cambridge University Press.